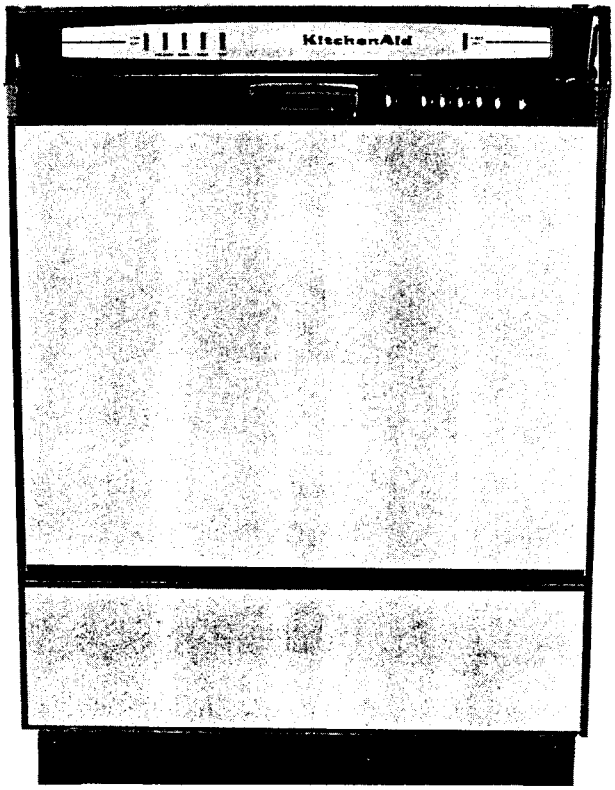
Catalog of

REPLACEMENT PARTS

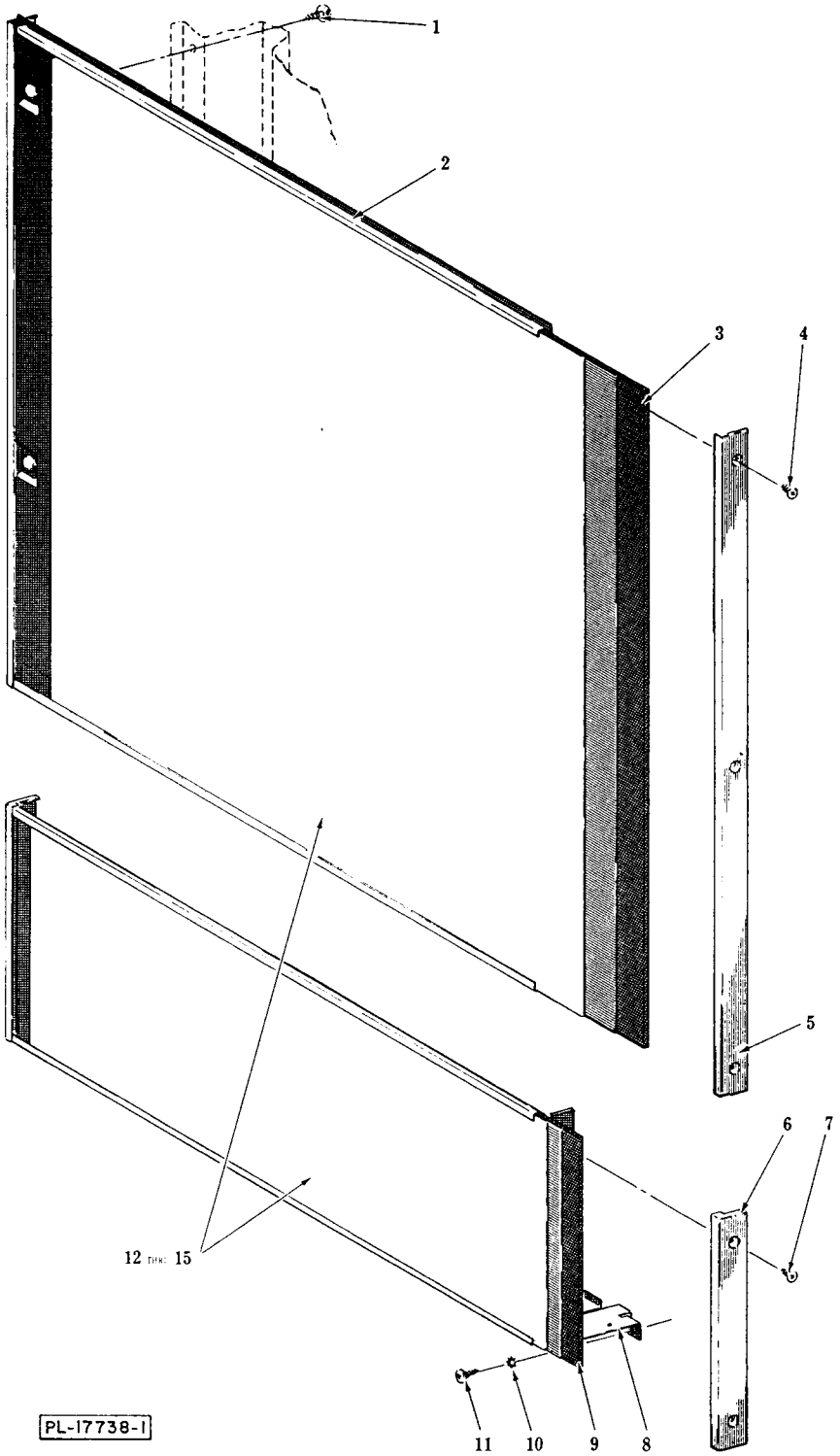


KitchenAid®

KD-20 DISHWASHERS

KDS-20 ML-41700
KDP-20 ML-41701
KDI-20 ML-41702
KDC-20 ML-41703

FORM 13770 (3-81)

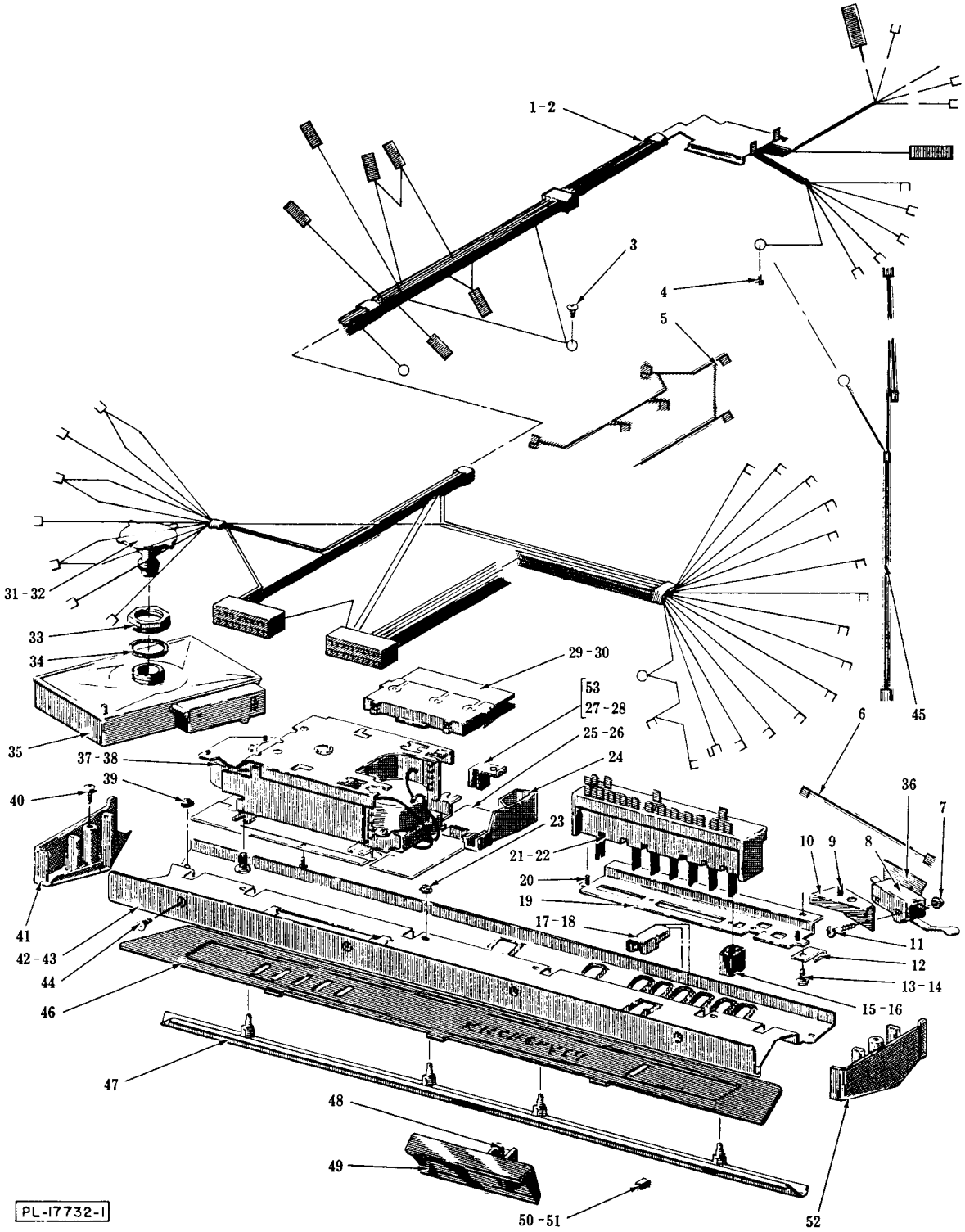


FRONT PANEL UNIT

FRONT PANEL UNIT

ILLUS. PL-17738-1	PART NO.	NAME OF PART	AMT.
1	B-240514	Screw & Washer Assy	4
*2	D-241559	Upper Mounting Panel & Trim Assy	2
*3	C-241556	Filler - Upper Panel	1
4	SD-33-54	Self-Tapping Screw - #6 x 1/4" Phil. Flat Hd., Type AB	6
5	D-241482	Side Trim - Upper Panel	2
6	D-241484	Side Trim - Lower Panel	2
7	SD-33-54	Self-Tapping Screw - #6 x 1/4" Phil. Flat Hd., Type AB	4
*8	D-241560	Lower Mounting Panel & Trim Assy	1
*9	C-241557	Filler - Lower Panel	1
10	WL-7-12	Lock Washer - #10 Ext. Shakeproof (Left Side for Ground)	1
11	SD-17-14	Self-Tapping Screw - #10 x 1/2" Phil. Truss Hd., Type AB	2
12	B-241677-1	Kit - Panel Inserts (WH/BL)	1
13	B-241677-2	Kit - Panel Inserts (HW/AL)	1
14	B-241677-3	Kit - Panel Inserts (FA/CO)	1
15	B-241677-4	Kit - Panel Inserts (SST)	1
	ML-41737	Kit - Vari Front Panel Pak (Incls. items #1 thru 13)	1

*Not available individually. Order Vari Front Panel Pak Kit ML-41737.

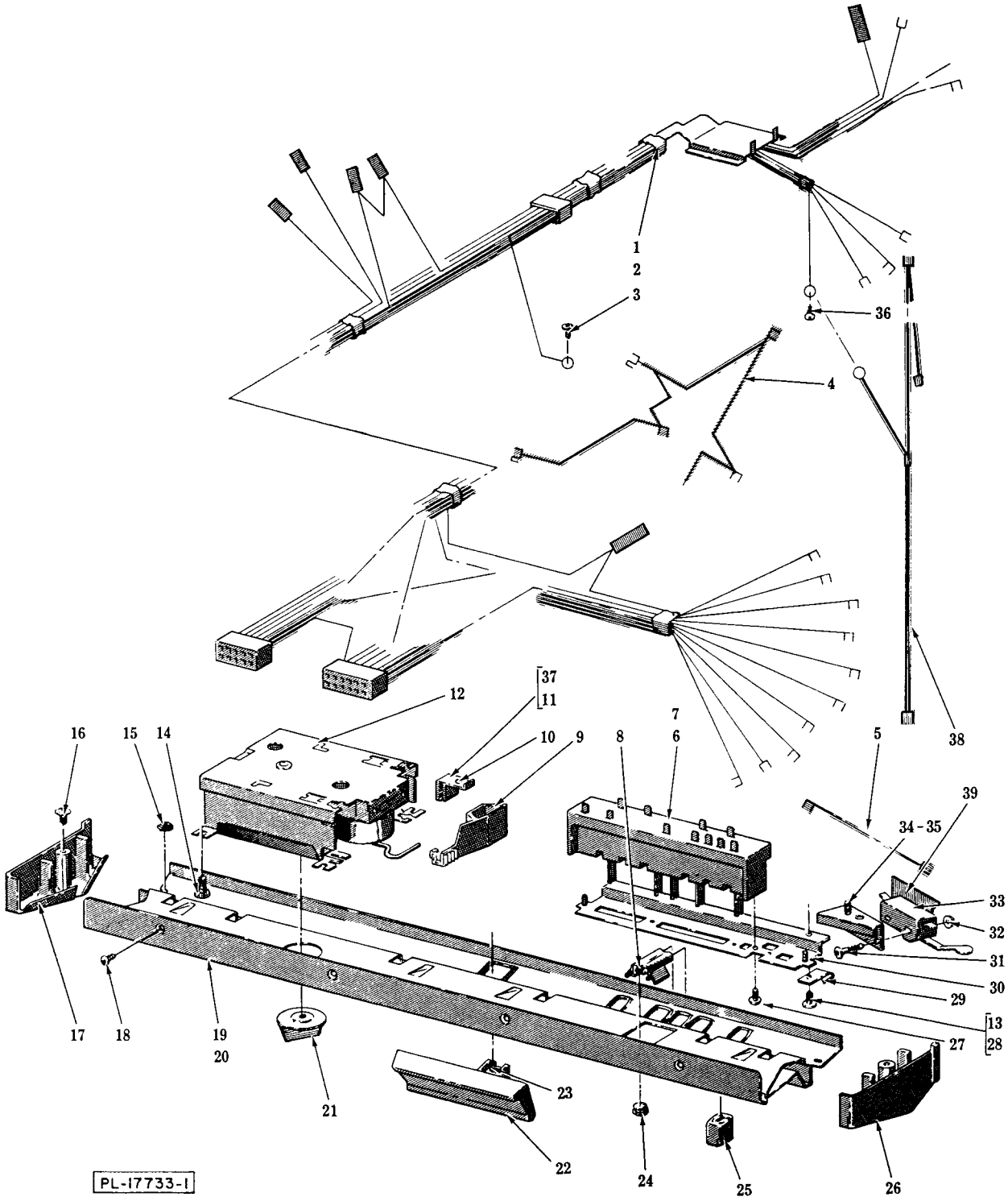


CONTROL PANEL UNIT
(KDP & KDS)

CONTROL PANEL UNIT
(KDP & KDS)

ILLUS. PL-17732-1	PART NO.	NAME OF PART	AMT.
1	E-241516	Harness - Main Wiring (KDP)	1
2	E-241499	Harness - Main Wiring (KDS)	1
3	SD-7-38	Self-Tapping Screw - #8 x 1/4" Phil. Bind. Hd., Type B	2
4	SD-8-43	Self-Tapping Screw - #8 x 3/8" Phil. Rd. Hd., Type B	1
5	C-241500	Harness - Lower	1
6	B-241315	Lead (Interlock Switch to Program Switch)	1
7	NS-35-4	Special Nut - #6-32 "Palnut"	2
8	B-105437	Switch - Interlock	1
9	SD-32-29	Self-Tapping Screw - #6 x 3/8" Phil. Truss Hd.,Type 17	1
10	C-116166	Bracket - Interlock Switch	1
11	SC-60-39	Mach. Screw - #6-32 x 7/8" Rd. Hd	2
12	B-240220	Clip - Grounding (Front Panel)	1
13	SD-13-11	Self-Tapping Screw - #8-18 x 1/2" Phil. Pan Hd., Type 25	2
14	WL-7-7	Lock Washer - #8 Ext. Shakeproof (Use with Left Screw)	1
15	C-116102	Button - Push (KDP)	6
16	C-116102	Button - Push (KDS)	7
17	B-241589	Light - Rinsed Only (KDP)	1
18	B-241587	Light - Rinsed Only (KDS)	1
19	D-115996	Bracket - Program Switch	1
20	SD-9-34	Self-Tapping Screw - #6-32 x 3/8" Phil. Pan Hd., Type F	2
21	C-241510	Switch - 6 Button Program (KDP)	1
22	C-241490	Switch - 7 Button Program (KDS)	1
23	NS-35-40	Special Nut - 1/8" Stud "Palnut" (KDS)	4
24	E-116122	Spring - Switch Cancel	1
25	C-240379	Cover - Timer	1
26	SD-13-11	Self-Tapping Screw - #8-18 x 1/2" Phil. Pan Hd., Type 25	1
27	E-116121	Anchor - Cancel Spring	1
28	A-108984	Spacer - Cancel Lever	1
29	E-241146	Sequence Lights Assy. (KDP)	1
30	E-241147	Sequence Lights Assy. (KDS)	1
31	B-241163	Fill Hole Plug Assy. (Incls. item #32)	1
32	B-241101	Washer - Fill Hole Plug	1
33	C-116198-2	Nut - Rinse Agent Dispenser	1
34	B-115840	Gasket - R.A. Dispenser	1
35	D-241137	Rinse Agent Dispensing Valve	1
36	B-241302	Barrier - Interlock Switch	1
37	B-241498	Timer - Interval (115 V., 60 Hz.) (KDS & KDP)	1
38	SD-13-11	Self-Tapping Screw - #8-18 x 1/2" Phil. Hd., Type 25	4
39	NS-35-40	Special Nut - 1/8" Stud "Palnut"	2
40	B-240513	Screw & Washer Assy	2
**,*41	B-241058	Cap - End (L.H.)	1
*42	E-241512	Trim Panel Assy. (KDP)	1
**43	E-241493	Panel - Trim (Roll Form) (KDS)	1
44	SD-22-27	Self-Tapping Screw - #6 x 3/8" Phil. Oval Undercut Hd., Type AB	4
45	C-241501	Harness - Ground	1
**46	E-241494	Insert - Acrylic (Trim Panel) (KDS)	1
**47	E-241495	Bar - Trim (KDS)	1
48	SC-17-14	Mach. Screw - #10-32 x 5/8" Phil. Oval Hd	1
49	E-115959	Handle - Latch	1
50	B-102008-2	Lens - Pilot Light (KDP)	5
51	C-240714	Retainer - Lens (KDP)	4
**,*52	B-241057	Cap - End (R.H.)	1
53	RS-30-13	Pop Rivet - 1/8" Open End	1
	*E-241511	Trim Panel & End Cap Assy. (KDP) (Incls. items #39, 41, 42 & 52)	1
	**E-241491	Trim Panel & End Cap Assy. (KDS) (Incls. items #23, 39, 41, 43, 46, 47 & 52)	1

*Not available individually. Order E-241511 (KDP).
**Not available individually. Order E-241491 (KDS).

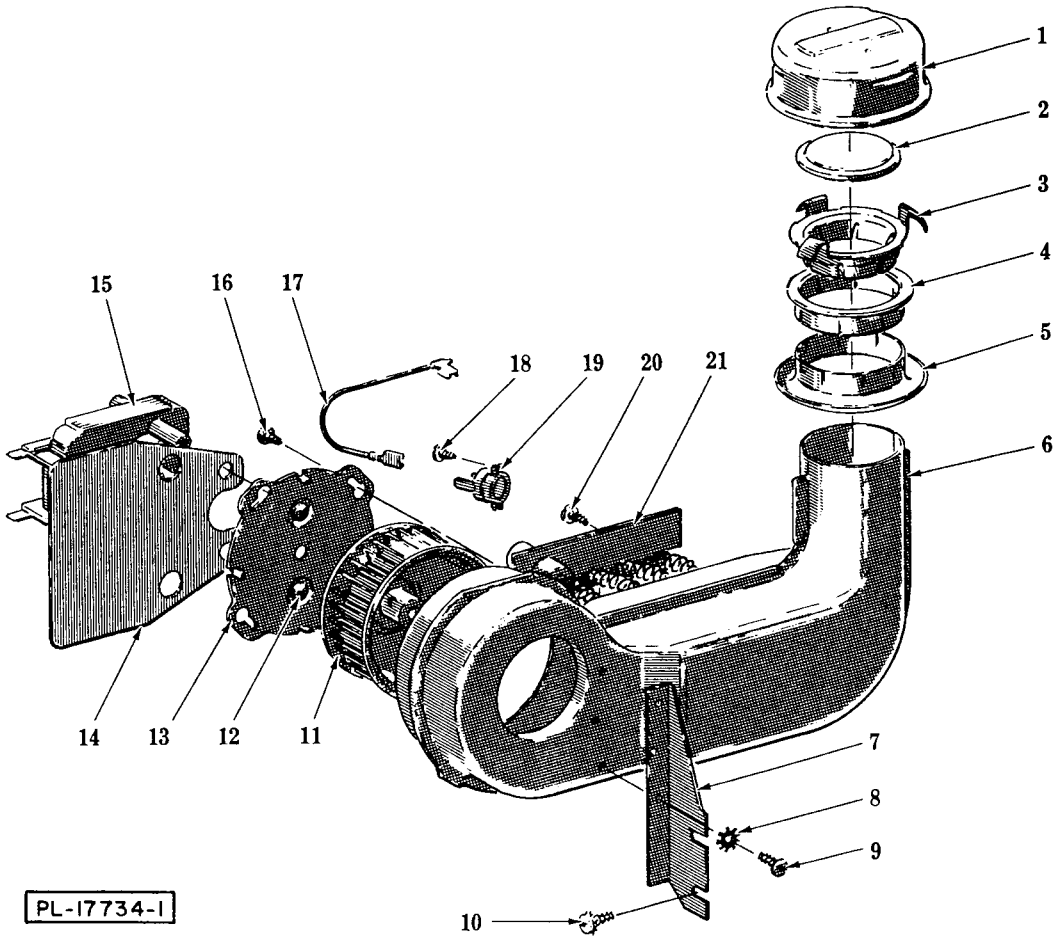


CONTROL PANEL UNIT
(KDI & KDC)

CONTROL PANEL UNIT
(KDI & KDC)

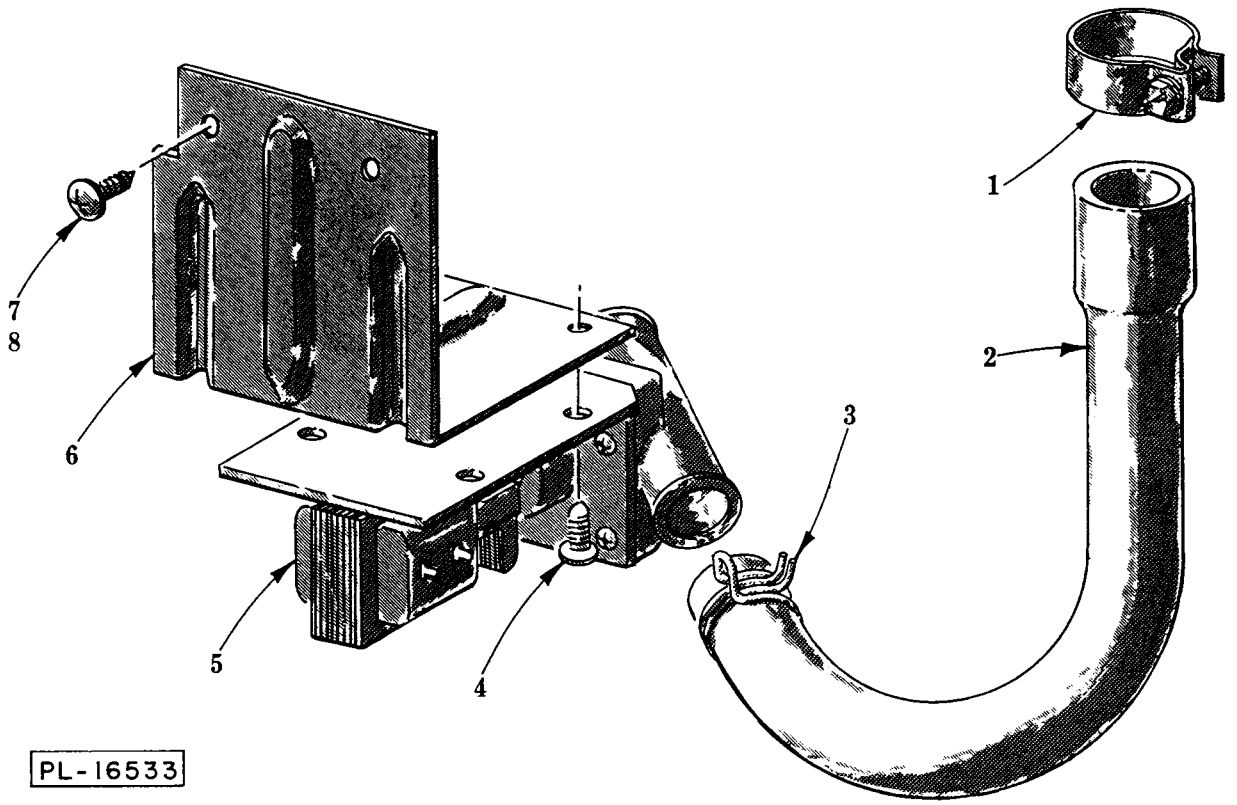
ILLUS. PL-17733-1	PART NO.	NAME OF PART	AMT.
1	D-241525	Harness - Main Wiring (KDI)	1
2	D-241531	Harness - Main Wiring (KDC)	1
3	SD-7-38	Self-Tapping Screw - #8 x 1/4" Phil. Bind. Hd., Type B	1
4	C-241500	Harness - Lower	1
5	B-241315	Lead (Interlock Switch to Program Switch)	1
6	C-241517	Switch - 5 Button Program (KDI)	1
7	C-241526	Switch - 4 Button Program (KDC)	1
8	B-241572	Light - Water Heat	1
9	E-116122	Spring - Switch Cancel	1
10	A-108984	Spacer - Cancel Lever	1
11	E-116121	Anchor - Cancel Spring	1
12	B-241524	Timer - Interval (115 V., 60 Hz.) (KDI & KDC)	1
13	WL-7-7	Lock Washer - #8 Ext. Shakeproof (Use with Left Screw)	1
14	SD-13-11	Self-Tapping Screw - #8-18 x 1/2" Phil. Pan Hd., Type 25	4
15	NS-35-40	Special Nut - 1/8" Stud "Palnut"	2
16	B-240513	Screw & Washer Assy	2
**,*17	B-241058	Cap - End (L.H.)	1
18	SD-22-27	Self-Tapping Screw - #6 x 3/8" Phil. Oval Hd., Type AB	4
*19	E-241519	Trim Panel & Insert Assy. (KDI)	1
**20	E-241528	Trim Panel & Insert Assy. (KDC)	1
21	D-241537	Knob - Timer Control	1
22	E-115959	Handle - Latch	1
23	SC-17-14	Mach. Screw - #10-32 x 5/8" Phil. Oval Hd	1
24	B-241157-2	Lens - Pilot Light	1
25	D-116102	Button - Push	AR
**,*26	E-241057	Cap - End (R.H.)	1
27	SD-9-34	Self-Tapping Screw - #6-32 x 3/8" Phil. Pan Hd., Type F	2
28	SD-13-11	Self-Tapping Screw - #8-18 x 1/2" Phil. Pan Hd., Type 25	2
29	B-240220	Clip - Grounding (Front Panel)	1
30	D-115996	Bracket - Program Switch	1
31	SC-60-39	Mach. Screw - #6-32 x 7/8" Rd. Hd	2
32	NS-35-4	Special Nut - #6-32 "Palnut"	2
33	B-105437	Switch - Interlock	1
34	C-116166	Bracket - Interlock Switch	1
35	SD-32-29	Self-Tapping Screw - #6 x 3/8" Phil. Truss Hd., Type 17	1
36	SD-8-43	Self-Tapping Screw - #8 x 3/8" Phil. Rd. Hd., Type B	1
37	RS-30-13	Pop Rivet - 1/8" Open End	1
38	C-241501	Harness - Ground	1
39	B-241302	Barrier - Interlock Switch	1
	*E-241518	Trim Panel & End Cap Assy. (KDI) (Incls. items #15, 17, 19 & 26)	1
	**E-241527	Trim Panel & End Cap Assy. (KDC) (Incls. items #15, 17, 20 & 26)	1

*Not available individually. Order E-241518 (KDI).
**Not available individually. Order E-241527 (KDC).



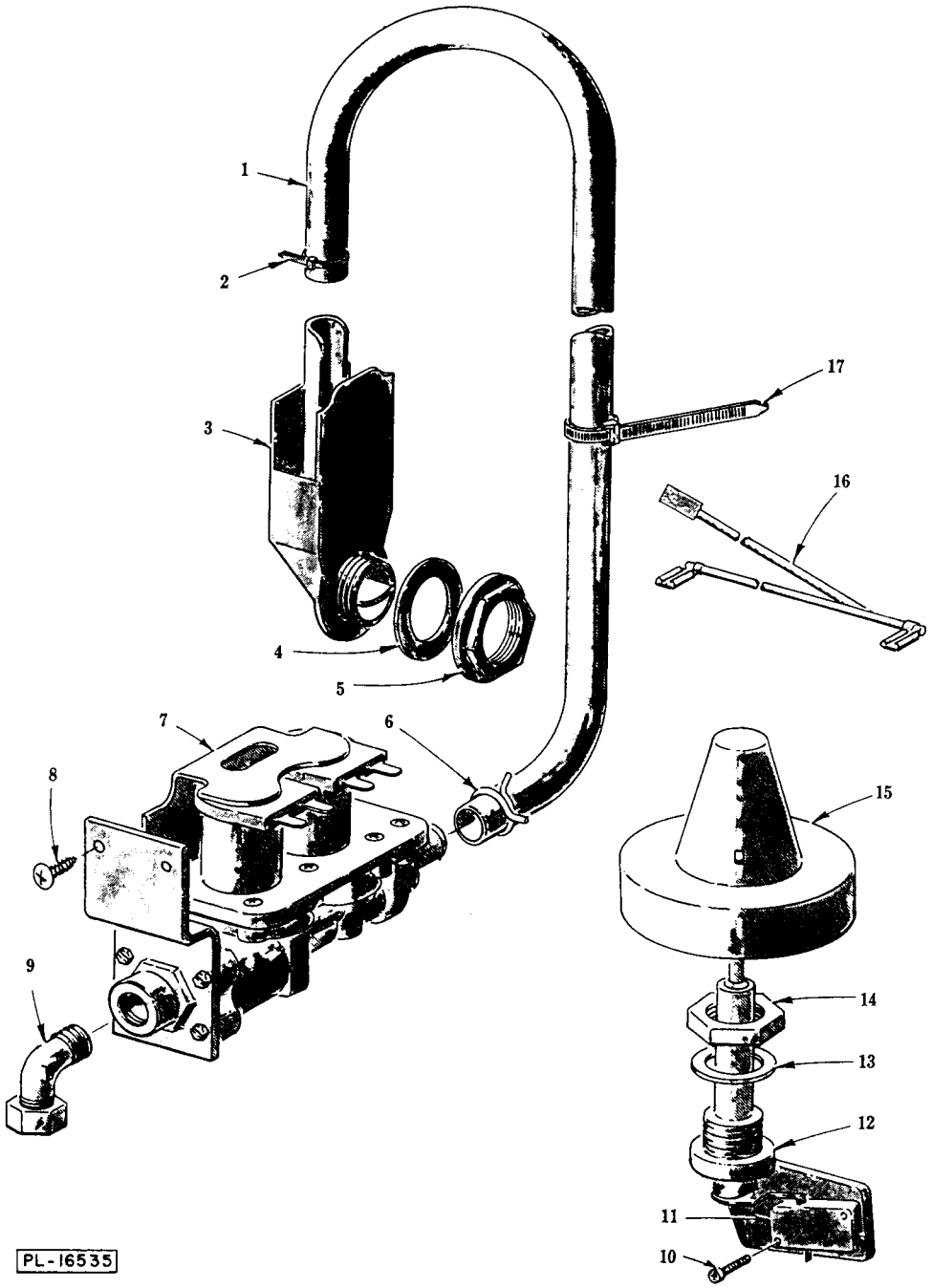
FLO-THRU DRYING UNIT

ILLUS. PL-17734-1	PART NO.	NAME OF PART	AMT.
1	E-116189	Cover - Air Inlet	1
2	C-115976	Float - Check Valve	1
3	D-115988	Support - Air Inlet Cover	1
4	C-116151	Deflector - Air (Upper)	1
5	P-105174	Deflector - Air (Lower)	1
6	C-241594	Dryer Housing & Bracket Assy. (Incls. items #7, 8 & 9)	1
7	D-241506	Bracket - Housing Support	1
8	WL-7-7	Lock Washer - #8 Ext. Shakeproof	3
9	SD-33-55	Self-Tapping Screw - #8-18 x 3/8" Phil. Pan Hd. "Taptite"	3
10	SA-11-8	Screw & L.W. Assy. - #10 x 5/8" Phil. Truss Hd., Ext. L.W	2
11	C-241566	Wheel - Blower (Incls. screw)	1
12	SD-33-12	Self-Tapping Screw - #10-24 x 5/16" Phil. Pan Hd. "Taptite"	2
13	D-82104	Plate - Blower Motor Mounting	1
14	C-240990	Cover - Dryer Motor	1
15	B-240330	Motor - Blower (115 V., 60 Hz.)	1
16	SD-33-55	Self-Tapping Screw - #8-18 x 3/8" Phil. Pan Hd. "Taptite"	2
17	P-82098	Lead (Heater to Thermostat) (115 V.)	1
18	SD-33-55	Self-Tapping Screw - #8-18 x 3/8" Phil. Pan Hd. "Taptite"	2
19	M-101332	Thermostat	1
20	SD-33-55	Self-Tapping Screw - #8-18 x 3/8" Phil. Pan Hd. "Taptite"	2
21	B-240203	Heater - Open Coil (Dryer Unit) (115 V.)	1
	D-241502-1	Dyer Unit Assy. (115 V., 60 Hz.) (Incls. items #6 & 11 thru 21)	1
	C-241567-1	Blower Unit Assy. (115 V., 60 Hz.) (Incls. items #11 thru 15)	1
	C-115989	Air Inlet Cover Assy. (Incls. items #1, 2 & 3)	1



DRAIN UNIT

ILLUS. PL-16533	PART NO.	NAME OF PART	AMT.
1	C-240202-3	Clamp - Hose (1.093" Dia.)	1
2	C-115758	Tube - Flexible (Drain)	1
3	C-115747-7	Clamp - Hose	1
4	SD-17-14	Self-Tapping Screw - #10 x 1/2" Phil. Truss Hd., Type AB	2
5	A-240226	Valve - Drain (115 V., 60 Hz.)	1
6	D-116220	Bracket - Drain Valve Mounting	1
7	SD-17-14	Self-Tapping Screw - #10 x 1/2" Phil. Truss Hd., Type AB	2
8	WL-7-7	Lock Washer - #8 Ext. Shakeproof	1

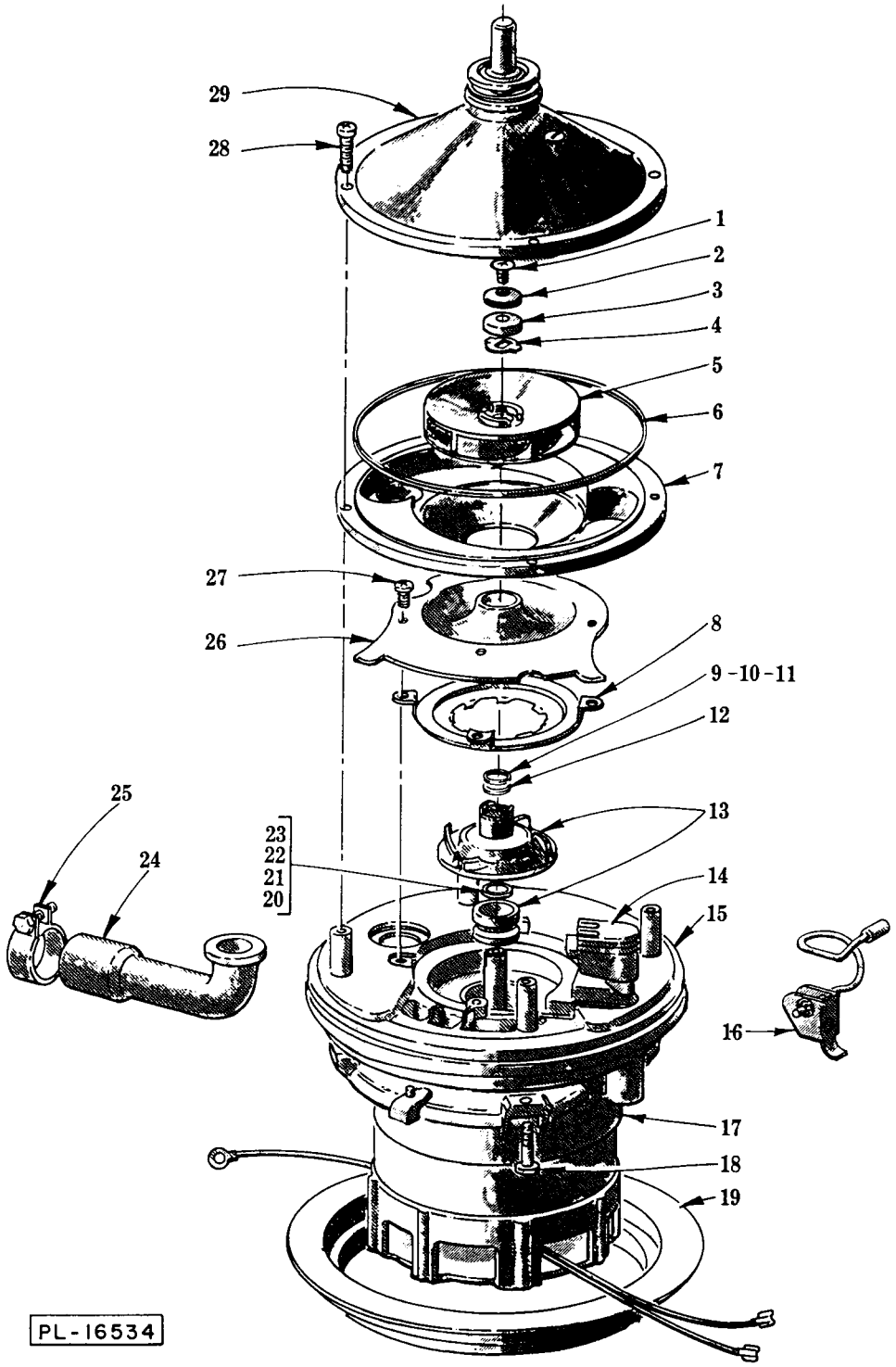


FILL AND OVERFILL UNIT

FILL AND OVERFILL UNIT

ILLUS. PL-16535	PART NO.	NAME OF PART	AMT.
1	C-240723	Hose - Flexible (Fill Valve to Air Gap)	1
2	B-240318	Clamp - Hose	1
3	D-116195	Air Gap - Fill	1
4	B-115840	Gasket - Rubber (White)	1
5	C-116198-2	Nut (Fill Air Gap)	1
6	C-115747-1	Clamp - Hose	1
7	A-116152	Valve - Fill (Double Coil) (115 V., 60 Hz.)	1
8	SD-17-14	Self-Tapping Screw - #10 x 1/2" Phil. Truss Hd., Type AB	2
9	M-71197-1	Elbow - 90° (3/8" Male Pipe x 1/2" Tube) (Compression)	1
10	SD-29-12	Self-Tapping Screw - #4-40 x 3/4" Phil. Pan Hd., Type F	1
11	C-116269	Switch - Overfill Control (115 V., 60 Hz.)	1
12	D-116270	Standpipe - Overfill	1
13	B-116202	Gasket - Flat	1
14	C-115983	Nut - Standpipe	1
15	C-240917	Float & Retainer Assy	1
16	C-116193	Harness - Overfill Control (Overfill Switch to Fill Valve)	1
17	A-108986	Strap (Flexible Connector to Tank)	1

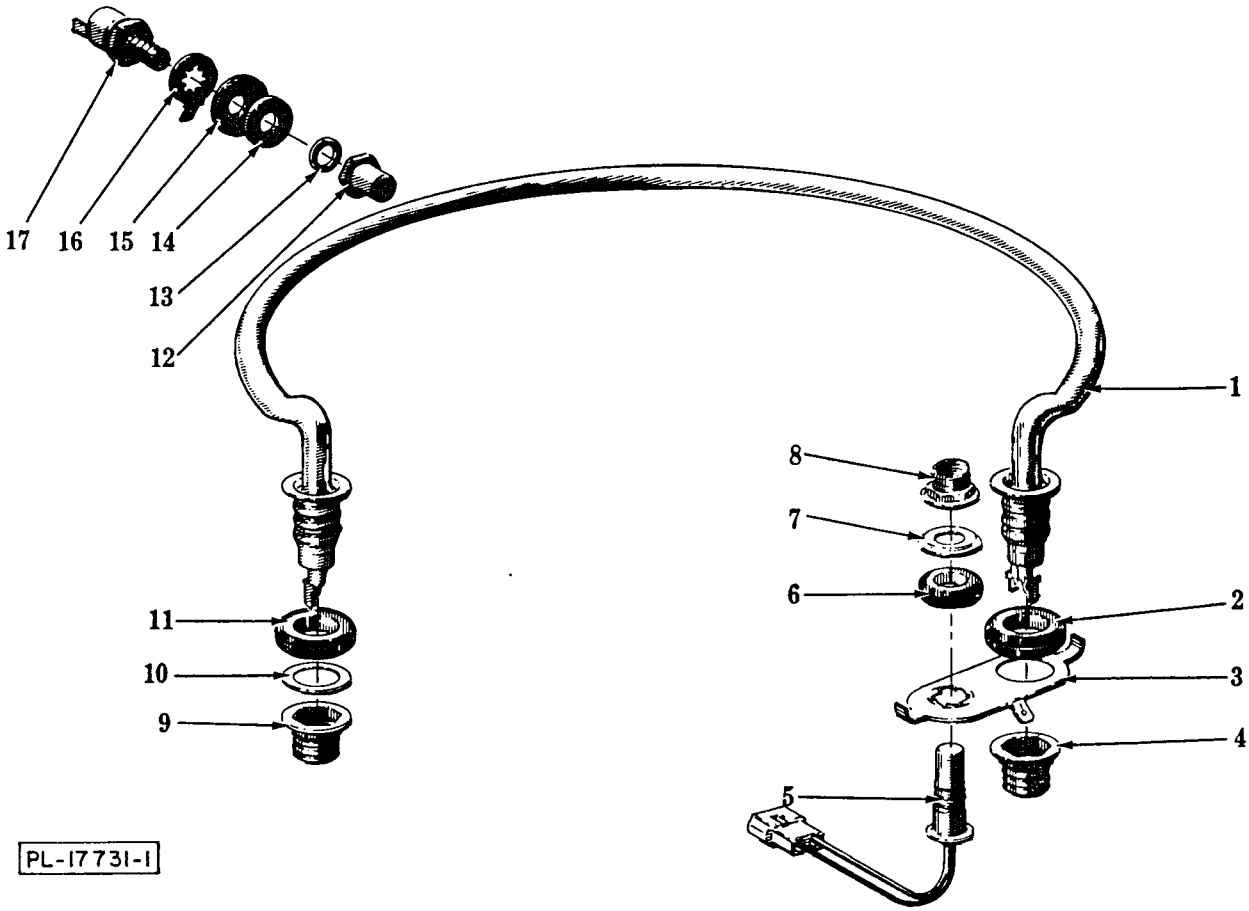
2-E-11



WASH AND DRAIN PUMP UNIT

WASH AND DRAIN PUMP UNIT

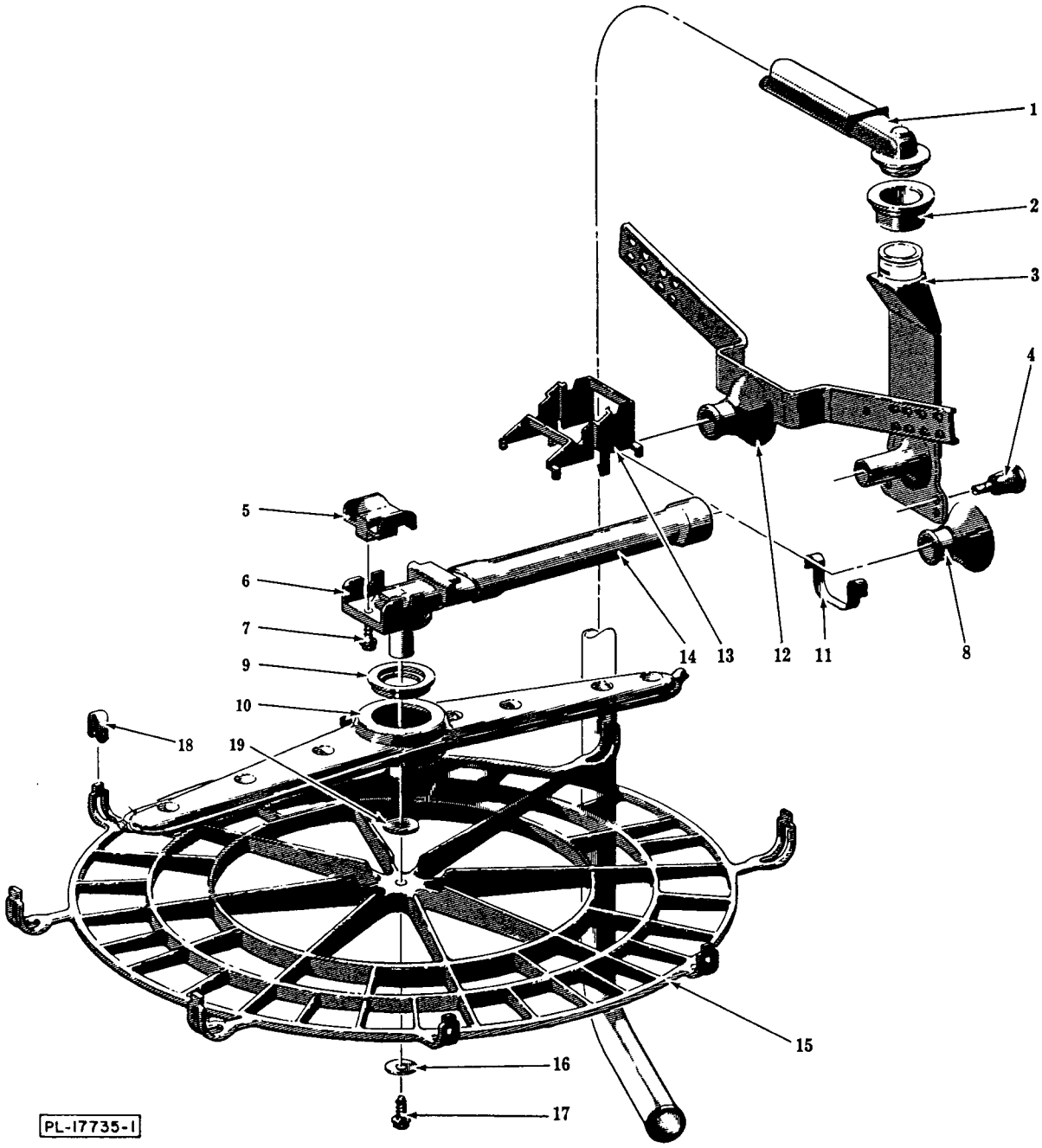
ILLUS. PL-16534	PART NO.	NAME OF PART	AMT.
1	SC-66-19	Mach. Screw - #10-32 x 7/16" Phil. Truss Hd	1
2	M-83752	Washer - Spring (Impeller)	2
3	A-107114	Cap - Washer	1
4	M-81492	Washer - Key	1
5	C-241053	Impeller - Wash Pump	1
6	C-115684	Gasket - Ring (Wash Pump)	1
7	E-115468	Housing - Lower Pump	1
8	D-115453	Top - Drain Pump	1
9	B-240361	Washer - Shim (.005" Thk.)	AR
10	B-240360	Washer - Shim (.015" Thk.)	AR
11	B-240359	Washer - Shim (.030" Thk.)	AR
12	D-67500-30	"O" Ring	1
13	B-240366	Shaft Seal & Drain Impeller Assy. (Incls. items #2, 12, 20, 21, 22 & 23)	1
14	C-115525	Channel - Drain (Top Half)	1
15	E-115718	Plate - Motor Mounting	1
16	C-240106	Motor Clamp Assy	3
17	B-240384	Motor, Seal & Gasket Assy. (115 V., 50/60 Hz.) (Incls. items #9, 10, 11, 13 & 19)	1
18	SC-18-71	Mach. Screw - 1/4"-20 x 1" Phil. Pan Hd	4
19	D-115716	Gasket - Motor Mounting Plate	1
20	B-240357	Washer - Shim (.005" Thk.)	AR
21	B-240358	Washer - Shim (.015" Thk.)	AR
22	B-240356	Washer - Shim (.030" Thk.)	AR
23	B-240229	Washer - Shim (.048" Thk.)	AR
24	D-116003	Connector - Overhead	1
25	C-240202-1	Clamp - Hose (1.468" Dia.)	1
26	C-115681	Cover - Inlet	1
27	SC-93-4	Mach. Screw - #8-32 x 1/2" Phil. Pan Hd	4
28	SC-109-58	Mach. Screw - #10-24 x 1" Phil. Fil. Hd	4
29	C-115685	Lower Wash Arm Support Assy	1



WATER HEATER UNIT

ILLUS. PL-17731-1	PART NO.	NAME OF PART	AMT.
1	B-241267	Water Heat Element Assy. (115 V., 60 Hz.) (Incls. items #2, 4, 9, 10 & 11)	1
2	C-241135-2	Grommet - Heat Element	1
3	C-241154	Clip - Ground & Anti-Rotate	1
4	C-241134	Nut - Heat Element	1
5	B-241676	Thermostat & Housing Assy. (Incls. items #6, 7 & 8)	1
6	C-241135-1	Grommet - Thermostat	1
7	B-241333	Washer - Thermostat	1
8	C-241152	Nut - Thermostat Mounting	1
9	C-241134	Nut - Heat Element	1
10	WS-29-25	Washer (Left Terminal of Element)	1
11	C-241135-2	Grommet - Heat Element	1
12	C-116136	Nut - Heat Element	1
13	D-67500-88	"O" Ring	1
14	B-116141	Gasket - Heat Transfer	1
15	B-241164	Washer - Thermostat	1
16	C-116222	Terminal - Ground	1
17	B-241508	Protector - Heat Control	1

2-E-14 (CONTINUED ON 2-F-1)

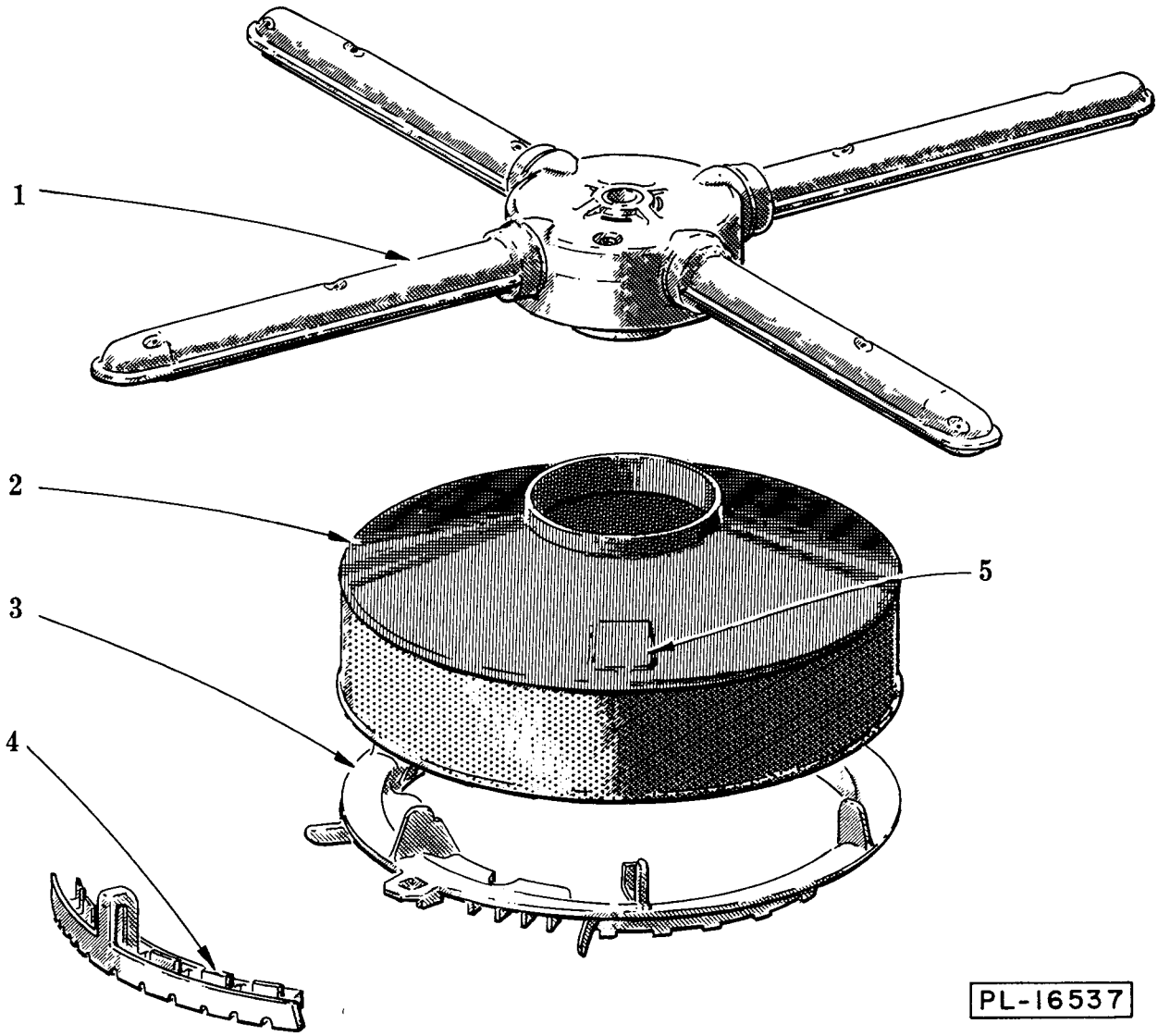


UPPER WASH/RINSE UNIT

2-F-1

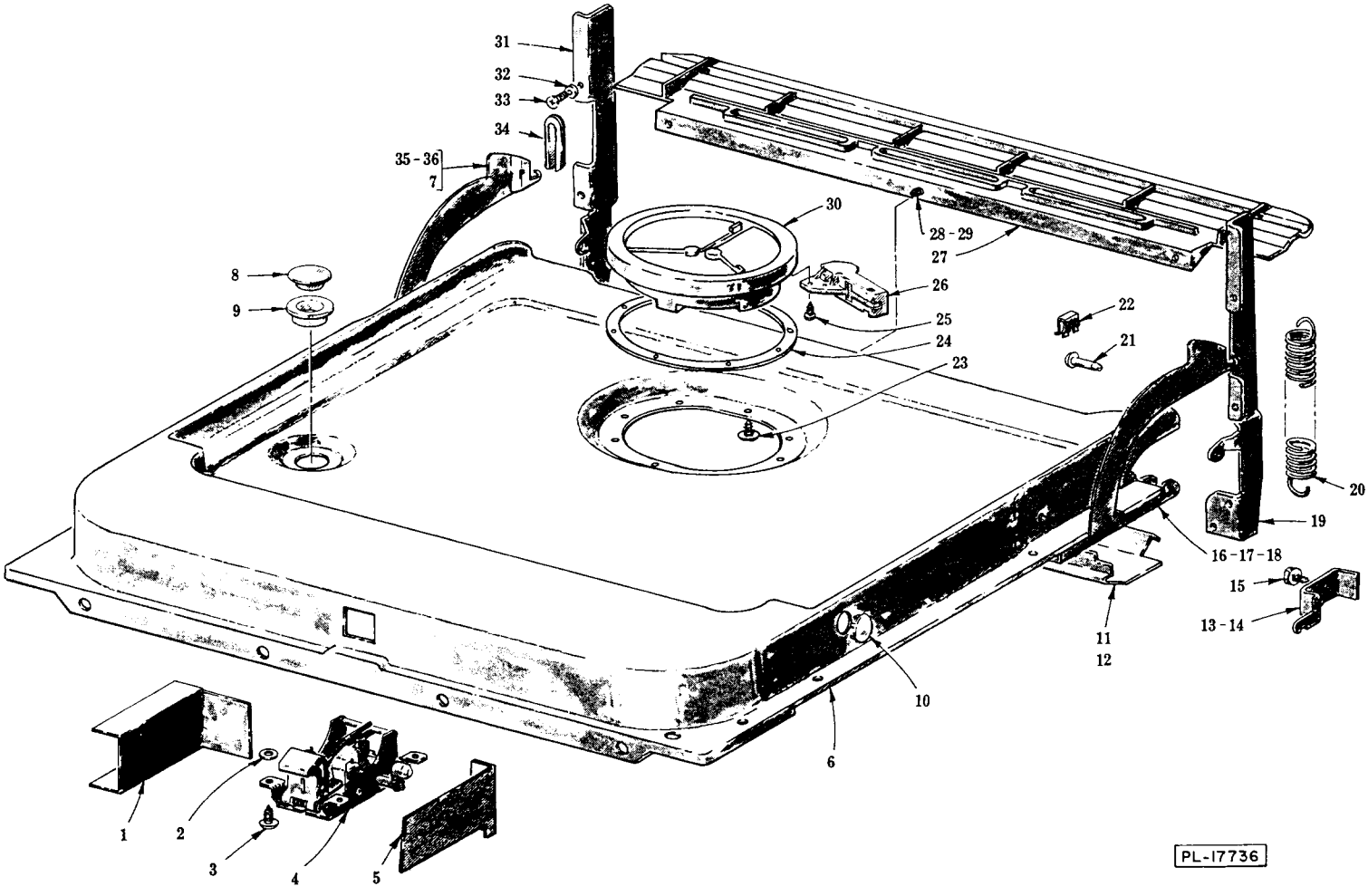
UPPER WASH/RINSE UNIT

ILLUS. PL-17735-1	PART NO.	NAME OF PART	AMT.
1	D-240269	Tube & Connector Assy	1
2	C-241546	Connector - Vertical Conduit	1
3	D-241392	Conduit - Vertical	1
4	D-241286	Retainer - Conduit	2
5	C-241105	Retainer - Manifold (KDC, KDI & KDP)	1
6	E-241051	Manifold - Upper Arm	1
7	B-116277	Special Screw - Hex Washer Hd	1
8	C-240968	Receiver - Manifold Tube (KDC, KDI & KDP)	1
9	C-241095	Bearing - Arm (Top)	1
10	D-241055	Wash/Rinse Arm Assy	1
11	C-240979	Support - Receiver (KDC, KDI & KDP)	1
12	E-115958	Receiver - Manifold Tube (KDS)	1
13	E-240031	Support - Upper Rack (KDS)	1
14	C-116029	Tube (Manifold to Receiver)	1
15	D-241056	Guard - Arm	1
16	B-241331	Washer	1
17	B-116277	Special Screw - Hex Washer Hd	1
18	C-241107	Clip - Arm Guard	8
19	B-241332	Bearing - Arm (Bottom)	1



LOWER WASH ARM AND STRAINERS

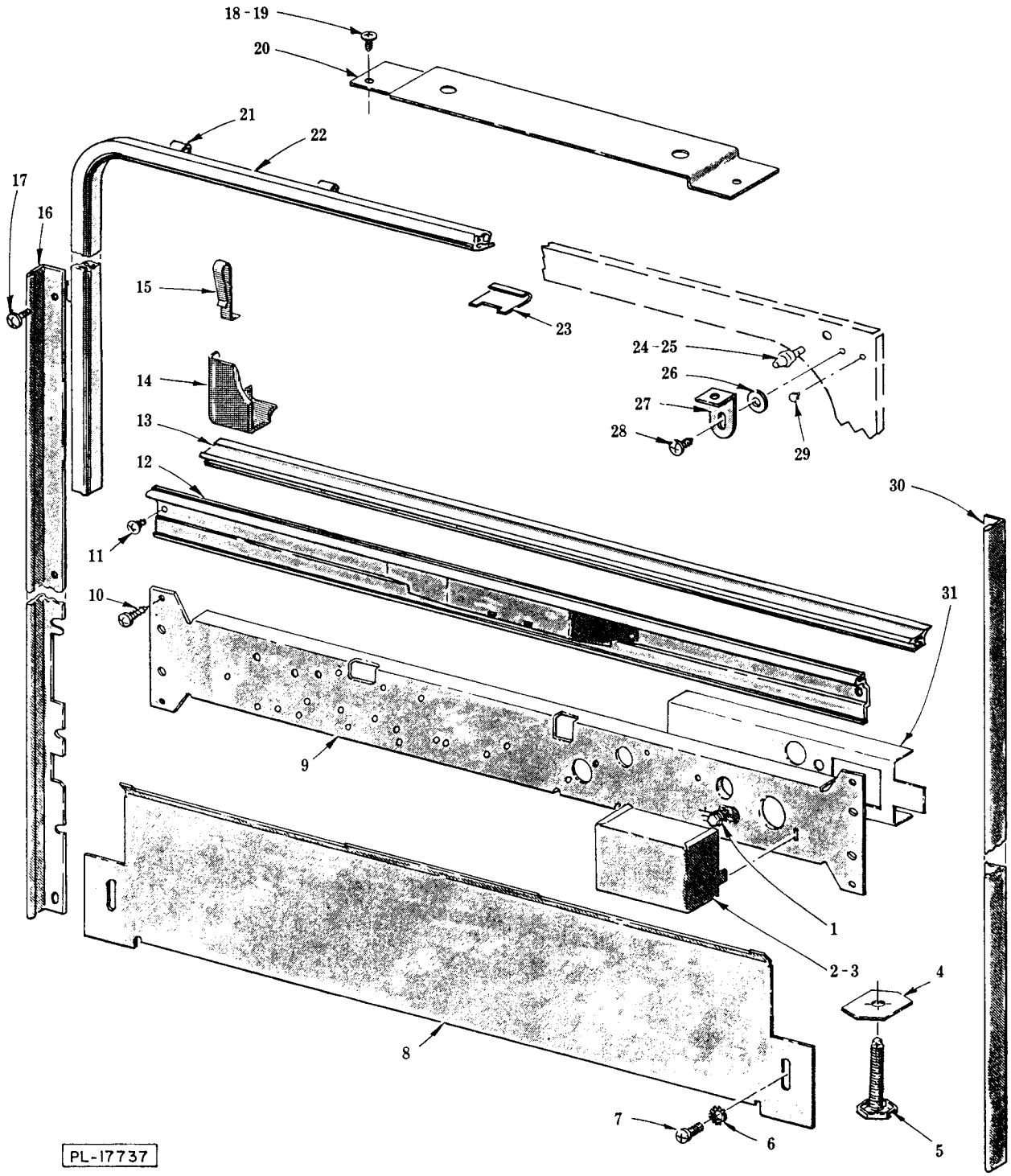
ILLUS. PL-16537	PART NO.	NAME OF PART	AMT.
1	E-115699	Lower Wash Arm Assy. (4 Way Hydro Sweep)	1
2	D-241160	Fine Strainer & Clips Assy. (Incls. item #5)	1
3	E-115479-1	Seat - Fine Strainer	1
4	E-241321	Strainer - Coarse	1
5	C-241046	Clip - Fine Strainer	3



DOOR AND LATCH UNIT

DOOR AND LATCH UNIT

ILLUS. PL-17736	PART NO.	NAME OF PART	AMT.
1	C-116174	Cover - Wiring Harness	1
2	WS-2-51	Washer	AR
3	SD-17-14	Self-Tapping Screw - #10 x 1/2" Phil. Truss Hd., Type AB	4
4	D-116022	Latch Mechanism Assy	1
5	C-240377	Insulation - Switch (KDP & KDS)	1
6	C-241201	Inner Door Assy. (Incls. items #8, 9 & 10)	1
7	WS-28-15	Washer (Rubber)	2
8	C-240162	Plug Button (KDC & KDI)	1
9	C-240163	Gasket - Plug Button (KDC & KDI)	1
10	PB-3-12	Plug Button	2
11	E-115909	Shield - Door Vapor	1
12	SD-32-29	Self-Tapping Screw - #6 x 3/8" Phil. Truss Hd., Type 17	2
13	B-240028	Bracket - R.H. Spring Mounting	1
14	B-240027	Bracket - L.H. Spring Mounting (Not Shown)	1
15	SA-21-8	Screw & Washer Assy. - #10 x 3/8" Phil. Hex Hd., Type AB	2
16	D-115978-3	Bracket - R.H. Door Stop	1
17	SC-66-7	Mach. Screw - #10-32 x 5/16" Phil. Truss Hd	2
18	WS-28-15	Washer (Rubber)	2
19	D-115970-3	Bracket - R.H. Hinge	1
20	C-241342	Spring - Door Co-Balance	2
21	B-115910	Pin - Hinge	2
22	C-115968	Clip - Hinge Pin Retaining	2
23	B-240333	Screw & Washer Assy	8
24	C-116065	Gasket - Detergent Dispenser	1
25	SD-13-11	Self-Tapping Screw - #8-18 x 1/2" Phil. Pan Hd., Type 25	2
26	C-241225	Bimetal Assy	2
27	E-115053-1	Baffle - Lower	1
28	SD-17-42	Self-Tapping Screw - #8 x 1/2" Phil. Truss Hd., Type AB	3
29	B-240471	Cap	1
30	A-115153	Detergent Dispenser & Gasket Assy. (115 V., 60 Hz.) (Incls. item #24)	1
31	C-115971-3	Bracket - L.H. Hinge	1
32	WS-28-15	Washer (Rubber) (KDC)	4
33	C-240388	Mach. Screw - #10-32 x 1/2" Phil. Truss Hd., CA Pt. "Taptite"	4
34	C-88044	Bearing - Door Stop Insert	2
35	C-115977-3	Bracket - L.H. Door Stop	1
36	SC-66-7	Mach. Screw - #10-32 x 5/16" Phil. Truss Hd	2

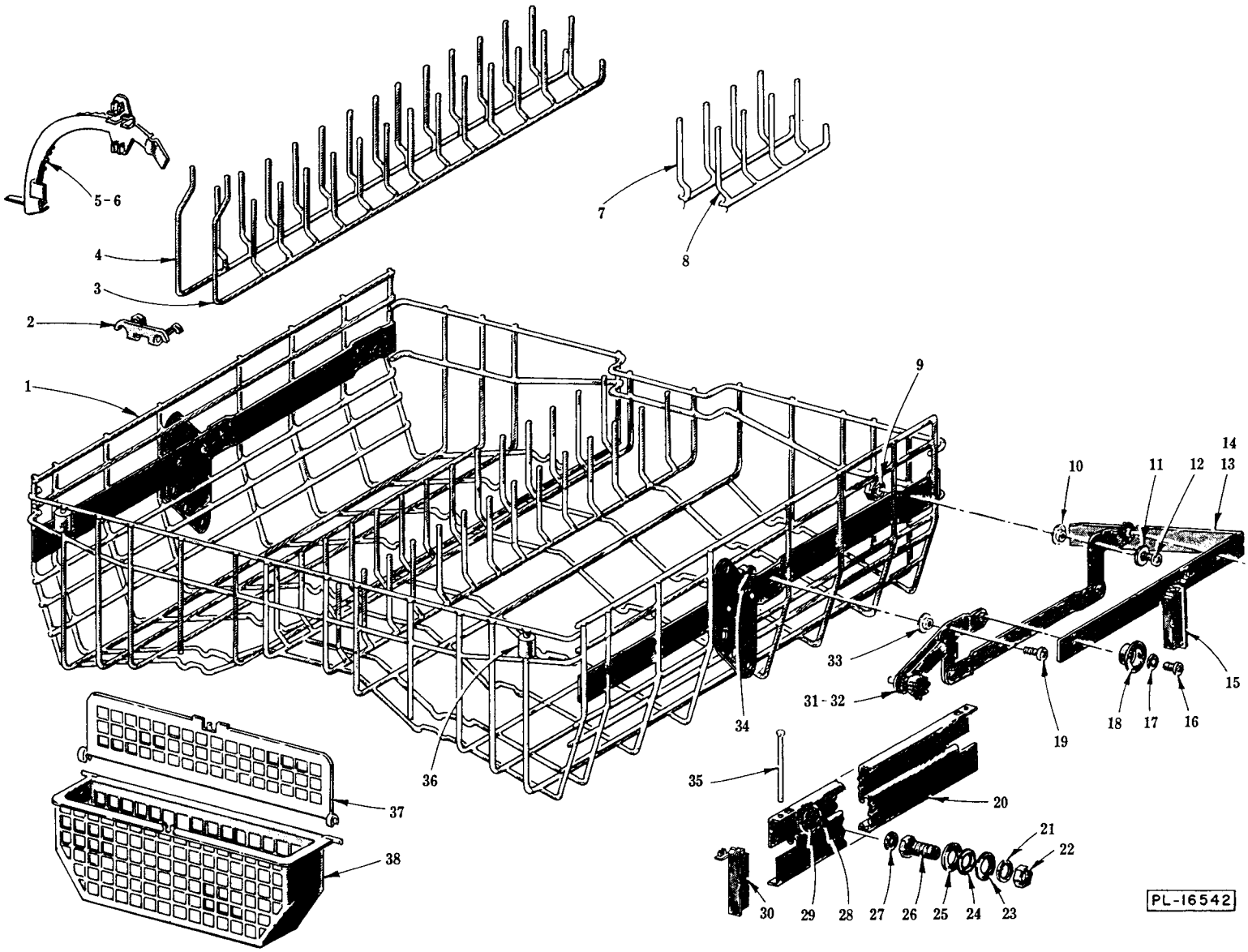


TRIM AND CHANNEL UNIT

2-F-6

TRIM AND CHANNEL UNIT

ILLUS. PL-17737	PART NO.	NAME OF PART	AMT.
1	SD-12-38	Self-Tapping Screw - #10-32 x 3/8" Indented Hex Washer Hd., Type 23	1
2	C-115371	Enclosure - Electrical Supply	1
3	SD-17-41	Self-Tapping Screw - #8 x 1/2" Phil. Bind. Hd., Type AB	1
4	B-240508	Retainer - Foot Vibration	4
5	A-116011	Foot - Leveling Bolt	4
6	WL-7-12	Lock Washer - #10 Ext. Shakeproof	1
7	SD-26-25	Self-Tapping Screw - #10 x 3/8" Phil. Truss Hd., Type AB	2
8	D-115957	Kickboard	1
9	E-115370	Channel - Front Cross (Frame)	1
10	A-103099	Self-Tapping Screw - #10-16 x 5/8" Phil. Pan Hd., Special	4
11	C-240388	Mach. Screw - #10-32 x 1/2" Phil. Truss Hd., CA Pt. "Taptite"	2
12	D-115912	Support - Evaporation Channel	1
13	C-240649	Channel - Evaporation	1
14	C-241591	Seal - Corner	2
15	C-241592	Clip - Corner Seal	2
16	D-115903	Trim - Tank (L.H.) (KDS)	1
17	SD-17-13	Self-Tapping Screw - #10 x 1/2" Phil. Truss Hd., Type AB (KDS)	4
18	SD-17-14	Self-Tapping Screw - #10 x 1/2" Phil. Truss Hd., Type AB	2
19	C-240423	Speed Nut - #10, Type U	2
20	D-116247	Protector - Upper Water Inlet	1
21	C-116010	Clip - Tank Seal	10
22	D-116115	Door Seal Assy. (Incls. item #21)	1
23	P-81218	Keeper - Latch (Form at Assy.)	1
24	B-116100	Actuator - Interlock Switch	1
25	B-116101	Bumper - Inner Door (Not Shown)	1
26	B-240414	Washer (Rubber)	2
27	C-240412-1	Bracket - Top Panel Anchor	2
28	SD-17-13	Self-Tapping Screw - #10 x 1/2" Phil. Truss Hd., Type AB	2
29	M-83745	Plug Button - Tank (KDC, KDI & KDP)	AR
30	D-115904	Trim - Tank (R.H.) (KDS)	1
31	C-240704	Barrier - Cross Channel	1
	C-241486	Tank & Frame Assy. (Not Shown)	1



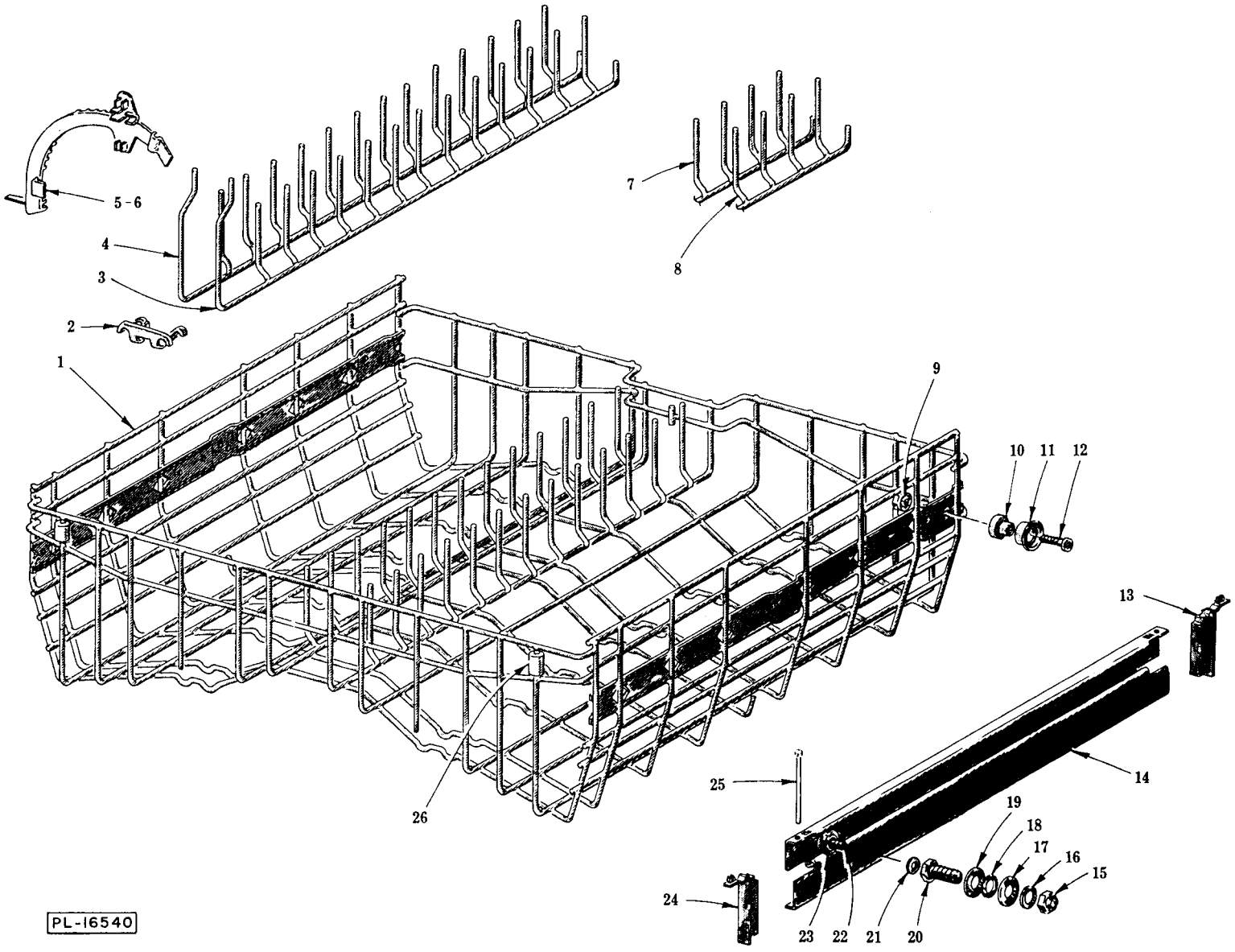
UPPER RACK AND TRACK UNIT
(KDS)

2-F-8.

UPPER RACK AND TRACK UNIT
(KDS)

ILLUS. PL-16542	PART NO.	NAME OF PART	AMT.
1	B-241195	Upper Rack Assy. (Incls. items #2 thru 8 & 36)	1
2	P-101685	Clip - Partition Retaining	6
3	D-115949	Partition - Upper Rack (L.H., Inside)	1
4	D-115948	Partition - Upper Rack (L.H., Outside)	1
5	D-108783	Quadrant - Flexo Divider (L.H.)	1
6	D-108784	Quadrant - Flexo Divider (R.H.) (Not Shown)	1
7	D-115948	Partition - Upper Rack (R.H., Inside)	1
8	D-115949	Partition - Upper Rack (R.H., Outside)	1
9	B-114054	Nut - Roller	2
10	B-241034	Bearing & Spacer - Rack Roller	2
11	B-241025	Washer - Rack	2
12	SD-32-20	Self-Tapping Screw - #10 x 5/8" Phil. Pan Hd., Type B	2
13	D-116114	Lift - Receiver (R.H.)	1
14	D-116113	Lift - Receiver (L.H.) (Not Shown)	1
15	D-240288	Bumper - Rack Track	2
16	SC-69-10	Mach. Screw - #8-32 x 1/4" Phil. Pan Hd. "Nylok"	4
17	WS-28-14	Washer	4
18	C-116008	Roller - Upper Rack	4
19	SD-32-20	Self-Tapping Screw - #10 x 5/8" Phil. Pan Hd., Type B	2
20	D-240989	Track - Rack	2
21	WL-4-8	Lock Washer - 7/16" Light	6
22	NS-17-63	Jam Nut - 7/16"-20 Hex Fin	6
23	B-240975	Washer - Shim	AR
24	D-67500-56	"O" Ring	6
25	M-101671	Washer - Tank Support Screw Sealing	6
26	P-81214	Screw - Tank Support	4
27	WS-23-9	Washer - Shim (1/32" Thk.)	AR
28	M-89735	Screw - Tank Roller	4
29	B-89738	Roller - Upper Rack Track (Tank)	4
30	D-240288	Bumper - Rack Track	2
31	D-116155	R.H. Adjustable Rack Track Mech	1
32	D-116154	L.H. Adjustable Rack Track Mech. (Not Shown)	1
33	B-241034	Bearing & Spacer - Rack Roller	2
34	B-114054	Nut - Roller	2
35	B-241305	Stud - Bumper Retaining	4
36	C-240228	Bumper - Upper Rack	2
37	P-81478	Lid - Small Items Basket	1
38	S-81477	Basket - Small Items	1
	M-83696	Small Items Basket & Lid Assy. (Incls. items #37 & 38)	1
	E-121100	Rack Patch Kit (20 Carton)	1

2-F-9



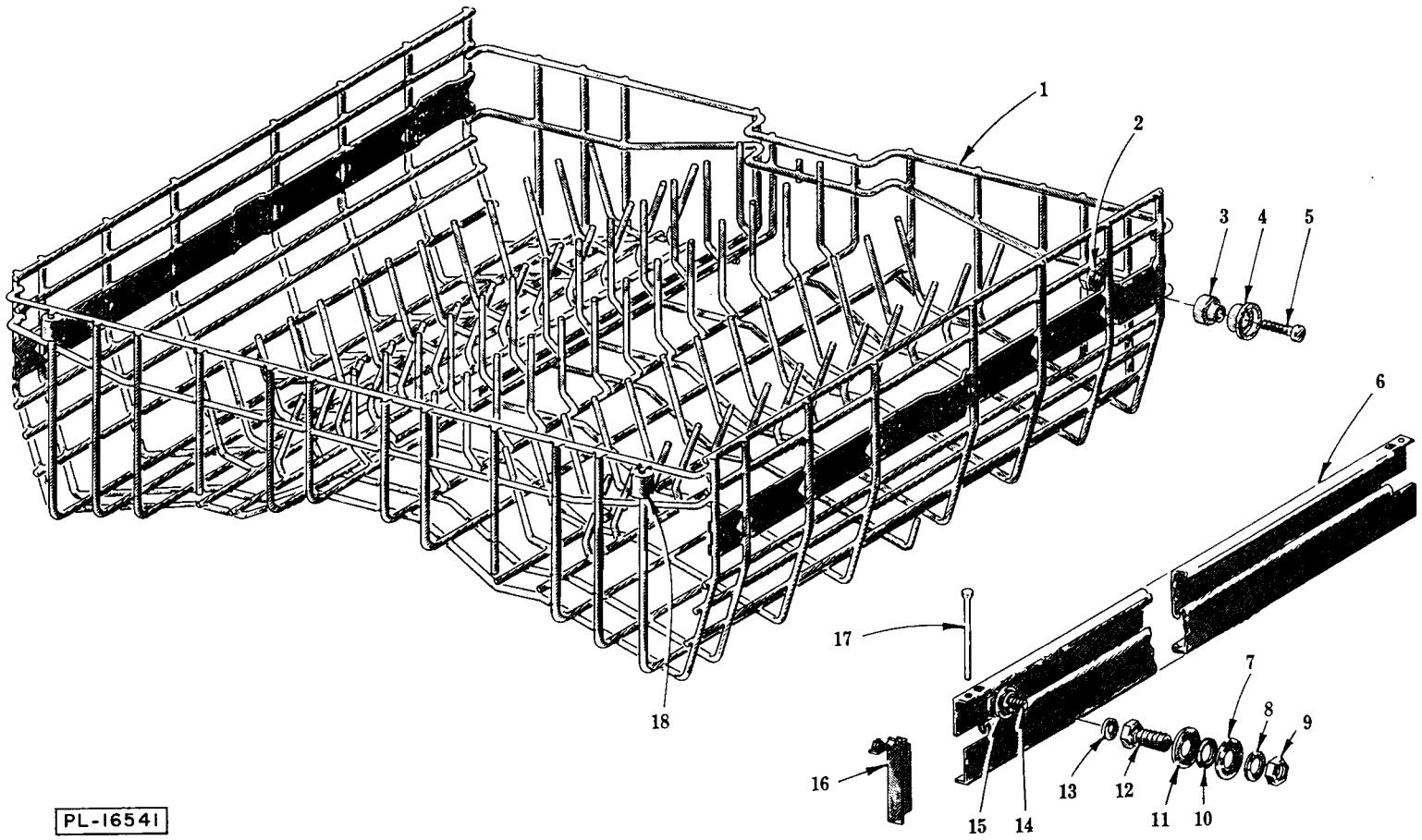
UPPER RACK AND TRACK UNIT
(KDI & KDP)

2-F-10

UPPER RACK AND TRACK UNIT
(KDI & KDP)

ILLUS. PL-16540	PART NO.	NAME OF PART	AMT.
1	B-241196	Upper Rack Assy. (Incls. items #2 thru 12 & 26)	1
2	P-101685	Clip - Partition Retaining	6
3	D-115949	Partition - Upper Rack (L.H., Inside)	1
4	D-115948	Partition - Upper Rack (L.H., Outside)	1
5	D-108783	Quadrant - Flexo Divider (L.H.)	1
6	D-108784	Quadrant - Flexo Divider (R.H.) (Not Shown)	1
7	D-115948	Partition - Upper Rack (R.H., Inside)	1
8	D-115949	Partition - Upper Rack (R.H., Outside)	1
9	B-114054	Nut - Roller	4
10	B-241035	Bearing & Spacer - Rack Roller	4
11	B-89738	Roller - Upper Rack Track	4
12	SD-32-14	Self-Tapping Screw - #10 x 1" Phil. Pan Hd., Type B	4
13	D-240288	Bumper - Rack Track	2
14	D-240989	Track - Rack	2
15	NS-17-63	Jam Nut - 7/16"-20 Hex Fin	6
16	WL-4-8	Lock Washer - 7/16" Light	6
17	B-240975	Washer - Shim	AR
18	D-67500-56	"O" Ring	6
19	M-101671	Washer - Tank Support Screw Sealing	6
20	P-81214	Screw - Tank Support	4
21	WS-23-9	Washer - Shim (1/32" Thk.)	AR
22	M-89735	Screw - Tank Roller	4
23	B-89738	Roller - Upper Rack Track (Tank)	4
24	D-240288	Bumper - Rack Track	2
25	B-241305	Stud - Bumper Retaining	4
26	C-240228	Bumper - Upper Rack	2
	E-121100	Rack Patch Kit (20 Carton)	1

2-F-11

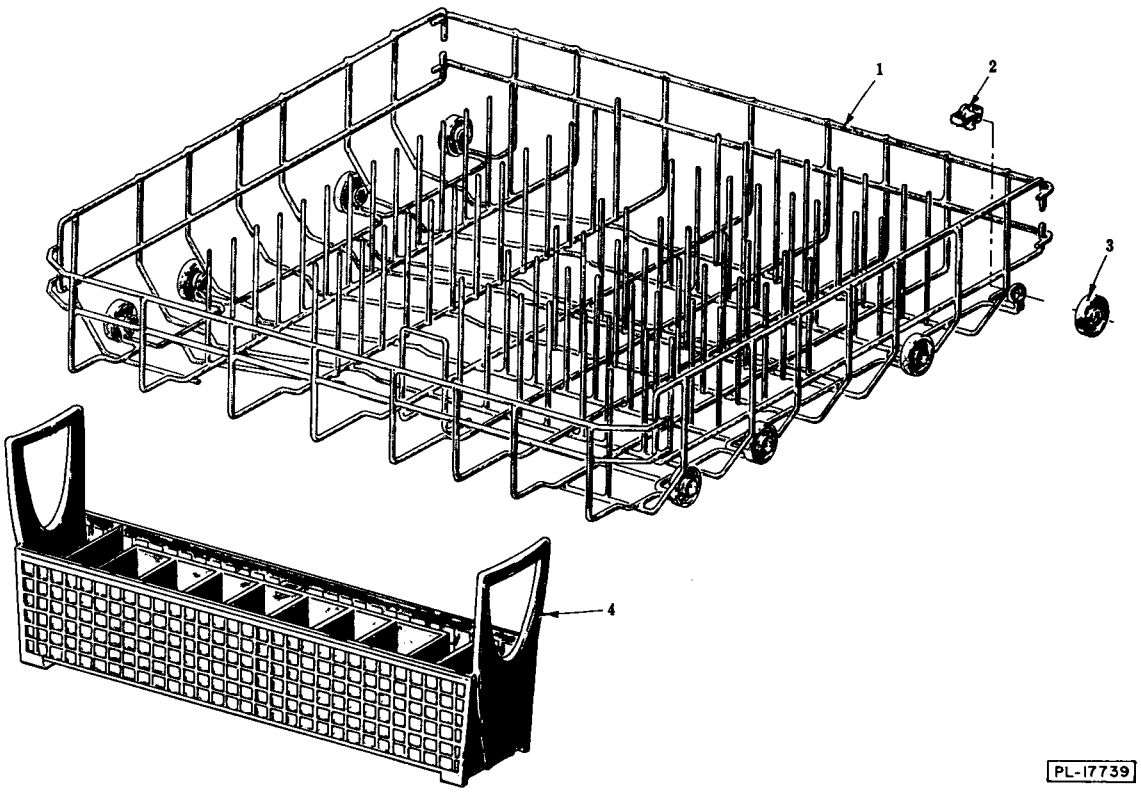


UPPER RACK AND TRACK UNIT
(KDC)

UPPER RACK AND TRACK UNIT
(KDC)

ILLUS. PL-16541	PART NO.	NAME OF PART	AMT.
1	B-241197	Upper Rack Assy. (Incls. items #2, 3, 4, 5 & 18)	1
2	B-114054	Nut - Roller	4
3	B-241035	Bearing & Spacer - Rack Roller	4
4	B-89738	Roller - Upper Rack Track	4
5	SD-32-14	Self-Tapping Screw - #10 x 1" Phil. Pan Hd., Type B	4
6	D-240989	Track - Rack	2
7	B-240975	Washer - Shim	AR
8	WL-4-8	Lock Washer - 7/16" Light	6
9	NS-17-63	Jam Nut - 7/16"-20 Hex Fin	6
10	D-67500-56	"O" Ring	6
11	M-101671	Washer - Tank Support Screw Sealing	6
12	P-81214	Screw - Tank Support	4
13	WS-23-9	Washer - Shim (1/32" Thk.)	AR
14	M-89735	Screw - Tank Roller	4
15	B-89738	Roller - Upper Rack Track (Tank)	4
16	D-240288	Bumper - Rack Track	4
17	B-241305	Stud - Bumper Retaining	4
18	C-240228	Bumper - Upper Rack	2
	E-121100	Rack Patch Kit (20 Carton)	1

2-F-13



LOWER RACK UNIT

ILLUS. PL-17739	PART NO.	NAME OF PART	AMT.
1	E-116157	Lower Rack Assy. (Incls. items #2 & 3)	1
2	C-240682	Axle - Lower Rack	8
3	C-240683	Wheel - Lower Rack	8
4	E-101296	Basket - Silverware	1
	E-121100	Rack Patch Kit (20 Carton)	1